

U.S. DEPARTMENT OF ENERGY
OFFICE OF FOSSIL ENERGY
NATIONAL ENERGY TECHNOLOGY LABORATORY



Development and Application of Gas Sensing Technologies to Enable Boiler Balancing

Project Description

PRINCIPAL CONTACT

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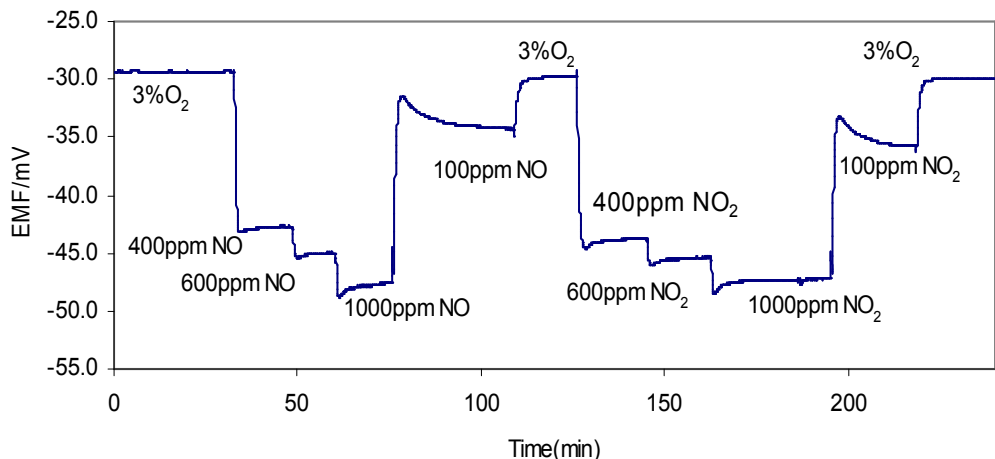
The Center for Industrial Sensors and Measurements (CISM) at The Ohio State University and GE Reuter-Stokes (GERS), a part of GE Energy Systems have teamed up to develop a ceramic-based microsensor array to monitor total NO_x (0-1000 ppm), CO (0-1000 ppm) and O₂ (1-15%) within the convective pass of the boiler (480-815°C) to provide feedback for burner balancing and optimization. Successful creation of such sensor systems will dramatically alter how boilers are operated, since much of the emissions creation and other boiler problems occur at local zone conditions rather than at the macro boiler level.

FUNDING FOR 2003-2004

\$204,603.00



Transient Response for NO and NO₂ Sensor at 500°C, Filter at 600°C



PROJECT facts

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PARTICIPANTS

The Ohio State University
Department of Chemistry

GE - Reuter-Stokes

LOCATIONS

The Ohio State University
Department of Chemistry
Columbus, OH

GE - Reuter-Stokes
Cleveland, OH

ESTIMATED PROJECT DURATION

36-48 Months



The local state of the combustion will be determined by measuring O_2 , CO and NO_x at a single point. This provides a measure of the completeness of combustion as well as the main controllable pollutant (NO_x) in the combustion. Sensor systems with sub-second response times should allow integration into neural nets and other controlling algorithms.

The real-time profiles of combustion parameters across the boiler will provide the operator with knowledge of the boiler's response characteristics to individual burner, air fuel, and other control settings.

